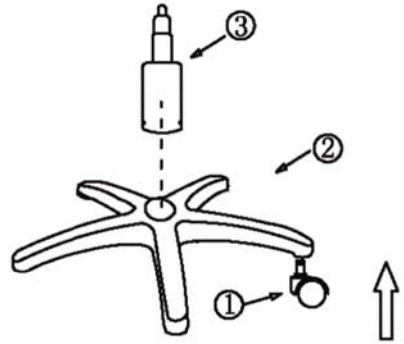
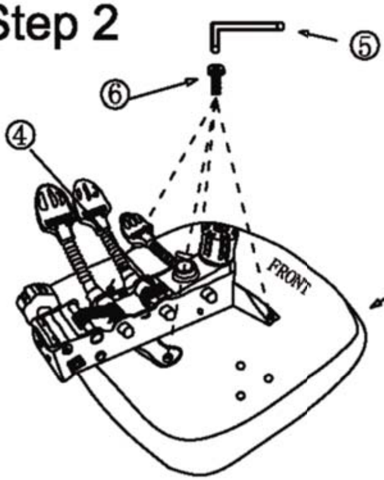


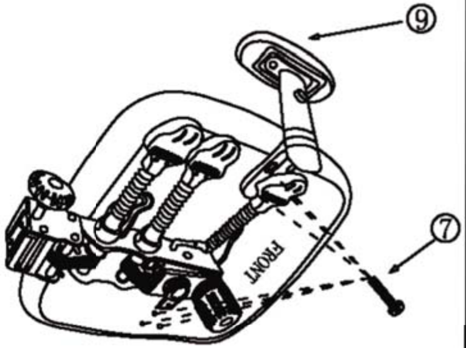
Step 1



Step 2



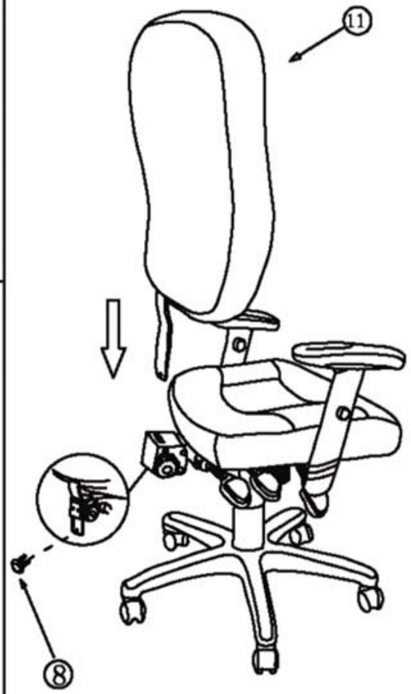
Step 3

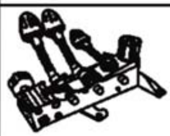
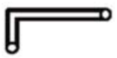
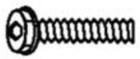


Step 4



Step 5



① CASTERS	② BASE	③ CYLINDERS	④ PLATE	⑤ ALLENIEY	⑥ PHILL PSBOLT	⑦ PHILL PSBOLT	⑧ PLASTIC CAP	⑨ ARMREST	⑩ SEAT	⑪ BACKREST
x5	x1	x1	x1	x1	x4	x6	x1	x2	x1	x1
					 $\frac{5}{16}$"X1"	 $\frac{5}{16}$"X1$\frac{1}{4}$"				